



- Compact type MIG/MAG welding machine, with wire feeding unit placed inside the machine
- Voltage calibration with 10 stages between 30-250 A welding current range
- High efficiency with 2 stage choke coil
- Ideal for welding sheet metals up to 4.0 mm
- Wire feeding speed adjustment within 1-23 mt/min range
- 2-4 trigger selection



GKM 250

Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	8.1
Fuse (delayed action)	A	32
Open Circuit Voltage	V	13-32
Current Range	A	30-250
Duty Cycle at (40°C)	%100 %60 %40	140 / 180 / 250
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10 / S
Usable Wire Diameters	mm	0.8 / 1.0
Protection Class	IP	23
Insulation Class		H
Dimensions (L*W*H)	mm	930 / 480 / 900
Weight	kg	75

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments

3000900003



3020900002



1051900010 (3mt)



6051900022 (4mt)
(Optional)



2020900697



1051300003
Argon



1051300015
CO₂

Please
Select
One



1051300016

GEDİK Welding provides full support for after sales services. 1 year warranty.